

## STAR SIZER BULLET PUNCH SETTINGS

Place the bullet to be lubed next to the sizing die and line up the lube holes next to the lube grooves in the Bullet.

Measure the distance from the base of the bullet to the top of the die ( "X" per picture ). Then push the bullet into

The die to that depth making sure the grooves are in line with the holes.

Insert the die into the sizer being careful not to move the bullet. Screw the bullet punch up into the sizer beyond

Where it should be – then bring the punch down using the handle until it stops. Unscrew the punch until it just

Touches the bullet and tighten the lock nut. This should be very close to the setting you need. Raise the punch

As high as it will go and measure from the bottom of the punch to the top of the die.

WRITE DOWN THAT MEASUREMENT. It should be the same each time.

If you compare a bullet that you know the setting with a new bullet you can raise or lower the punch according To the lube groove distance from the base and it should work.

