

## LUBE MASTER BULLET PUNCH SETTINGS

Place the bullet to be lubed next to the sizing die and line up the lube holes next to the lube grooves in the Bullet. Measure the distance from the base of the bullet to the top of the die ( "X" per picture) Mark that measurement on the bullet punch.. Insert the die into the sizer. Screw the bullet punch up into the punch holder beyond where it should be. Then bring the punch down using the hand knob on the motor to the lowest position. Then adjust the punch until the mark on the punch lines up with the top of the die.

This should be very close to the setting you need. Raise the punch as high as it will go and measure from the bottom of the punch to the top of the die.

WRITE DOWN THAT MEASUREMENT. It should be the same each time.

If you compare a bullet that you know the setting with a new bullet you can raise or lower the punch according to the lube groove distance from the base and it should work

